**Click2Cast**

**4.0.1.108 Release Notes**

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| **Click2Cast** |

The 4.0.1.108 release included mainly critical bug fixes, along with small enhancements and the addition of new materials.

**New Features and Enhancements**

**General**

* Updated the Info Window to show the model units according to work selection, and added gravity casting and thickness parameters (Chiller/Sleeve/Investment Casting).
* Improved units management by changing the length and weight parameters for US units in third step, and adding automatic transformation of existing parameters in the interface when units are changed.

**New Materials Added:**

* Copper:
  + C87500
  + C87600
  + CuSn7Pb15C
  + CuSn10Pb10C
* Carbon steel:
  + AAR107B
  + MP03900
  + AARM208
* Mold:
  + Ceramic
  + Air2
* Aluminum:
  + A712
  + AlSi9MnMoZr
* Cast Iron:
  + GG15
  + ASTMA536

**Resolved Issues**

* Fixed an issue where Gravity Casting with Spoon Height and Investment Casting calculations were incorrect in case where meters were the assigned units. Also corrected the influence of chiller and sleeve thickness.
* Fixed an issue in Portuguese where the visualization failed when viewing results.